

Figure - 1

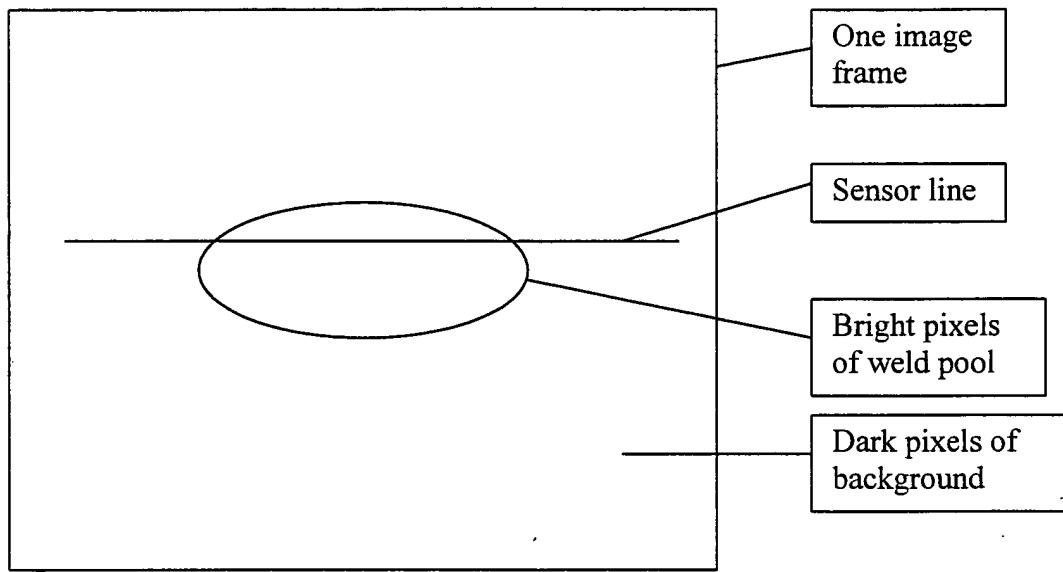


FIGURE 2

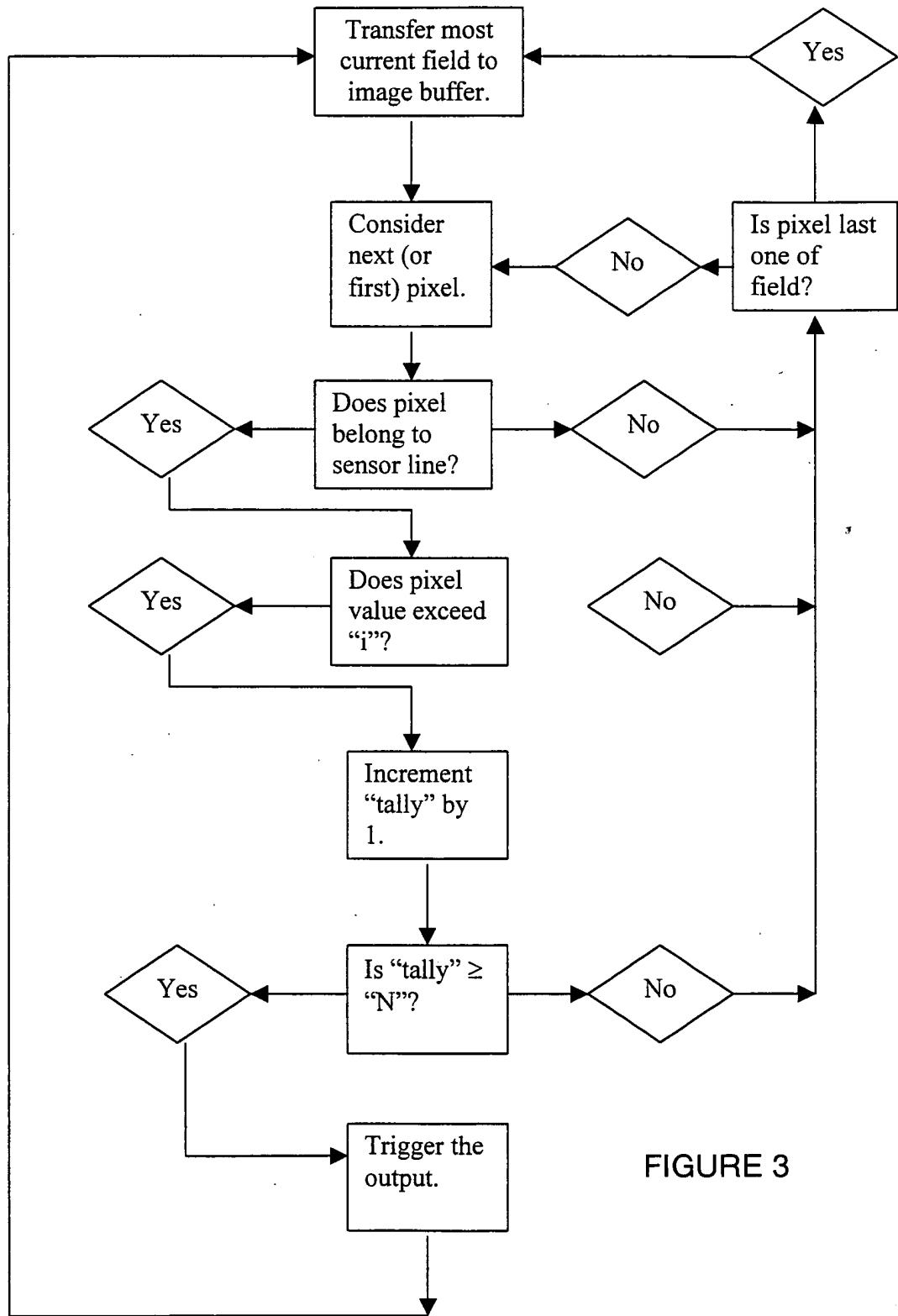


FIGURE 3

At POWER = 1000.00

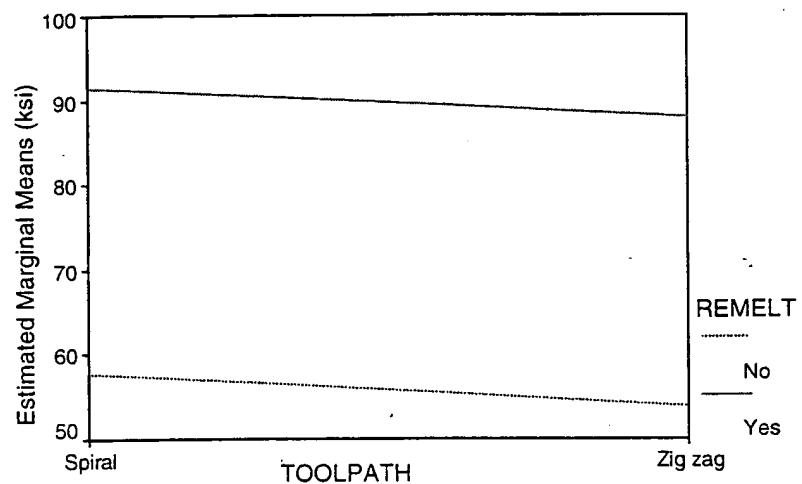


FIGURE 4A

At POWER = 1200.00

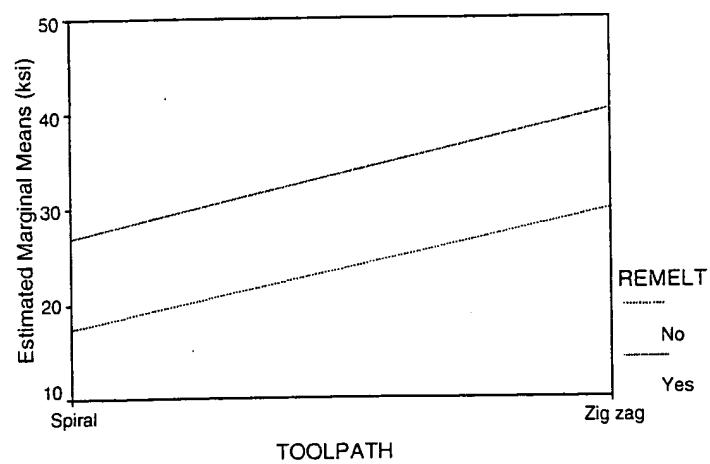


FIGURE 4B

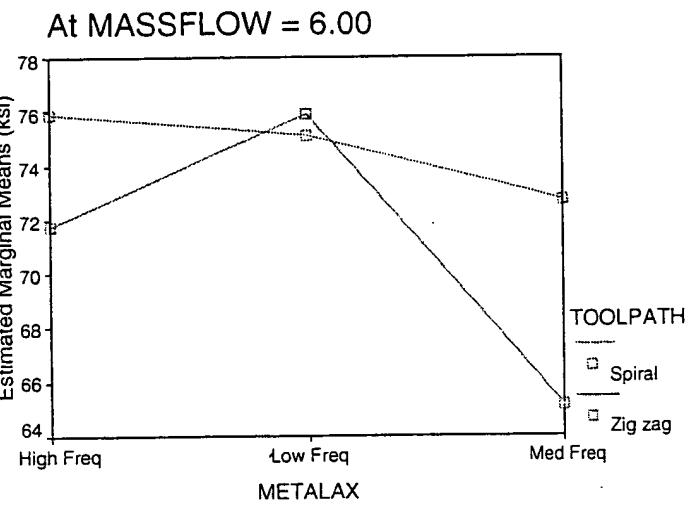


FIGURE 5A

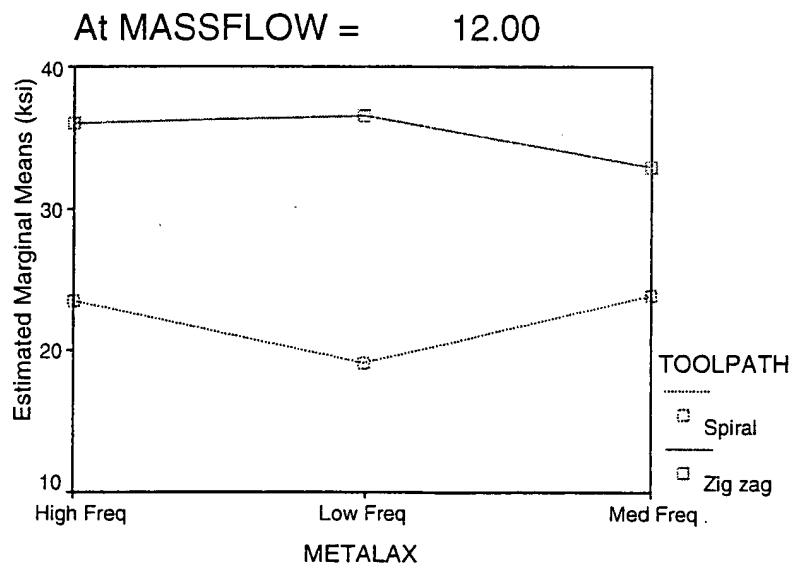


FIGURE 5B

At TOOLPATH = Spiral

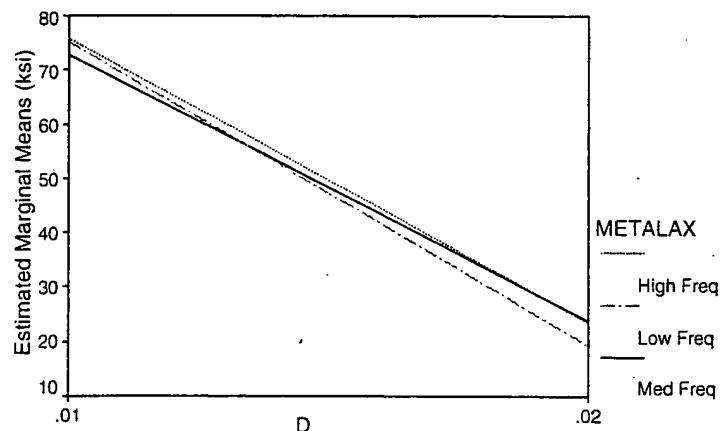


FIGURE 6A

At TOOLPATH = Zig zag

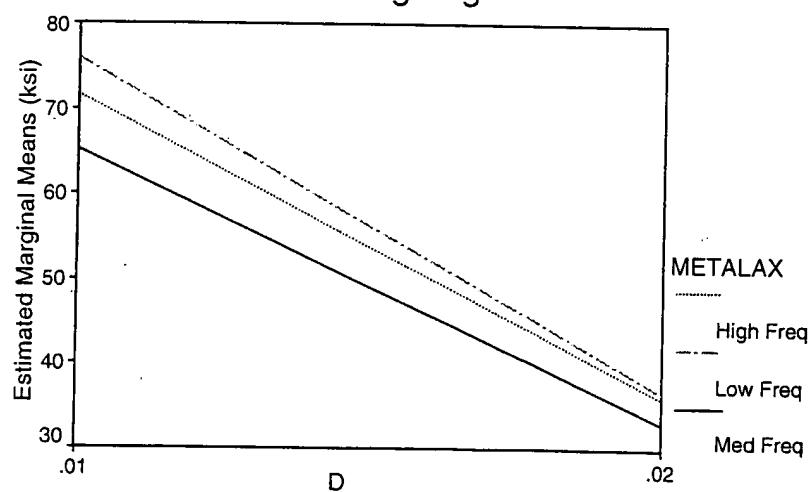


FIGURE 6B

At SPEED = 25.00

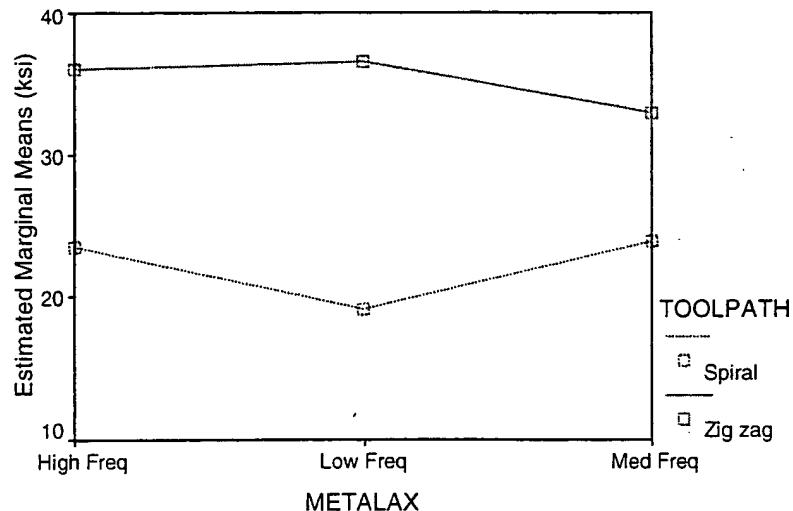


FIGURE 7A

At SPEED = 35.00

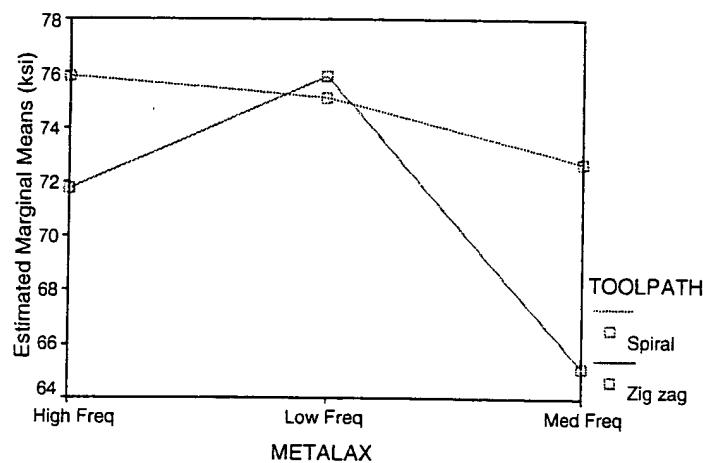


FIGURE 7B

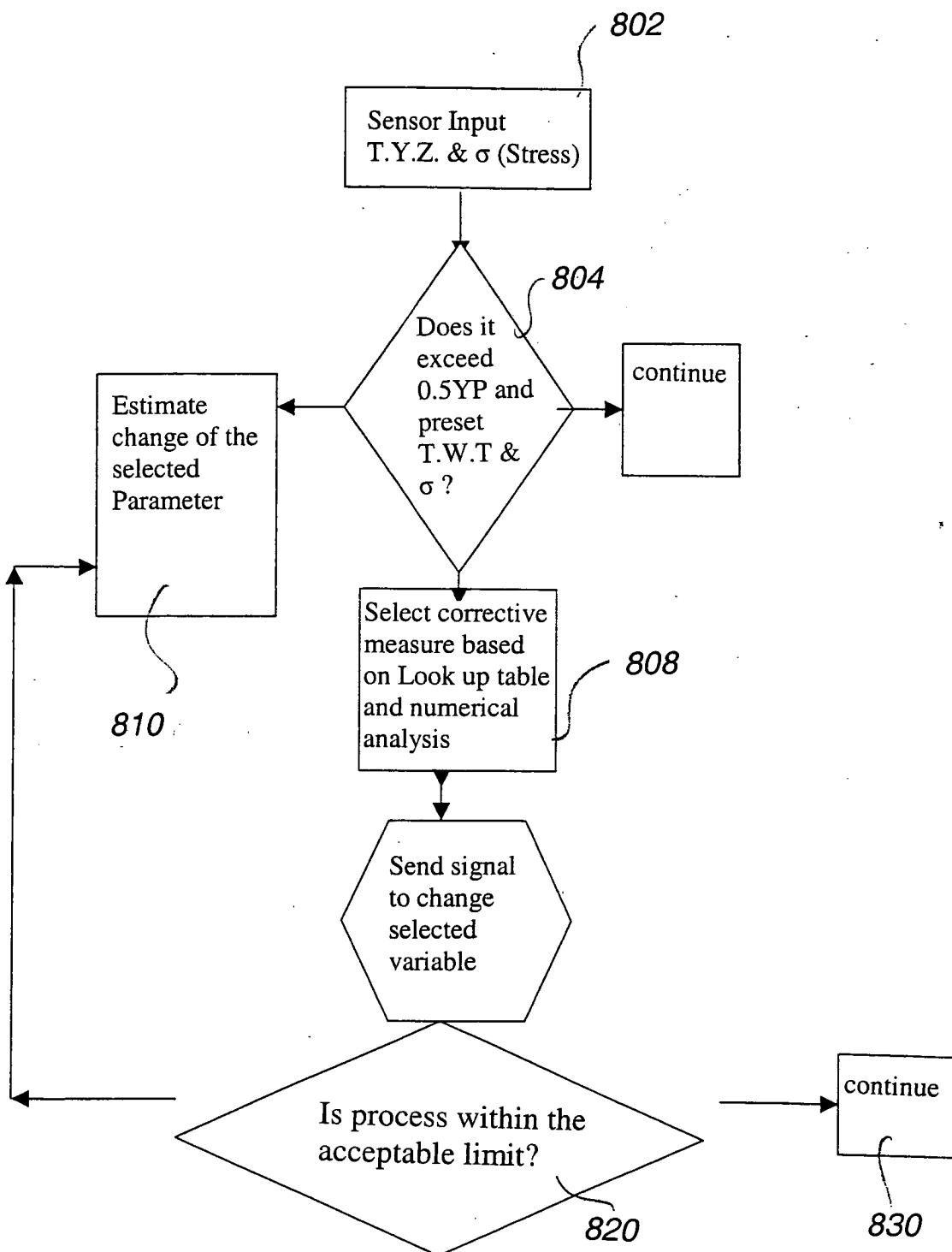


FIGURE 8